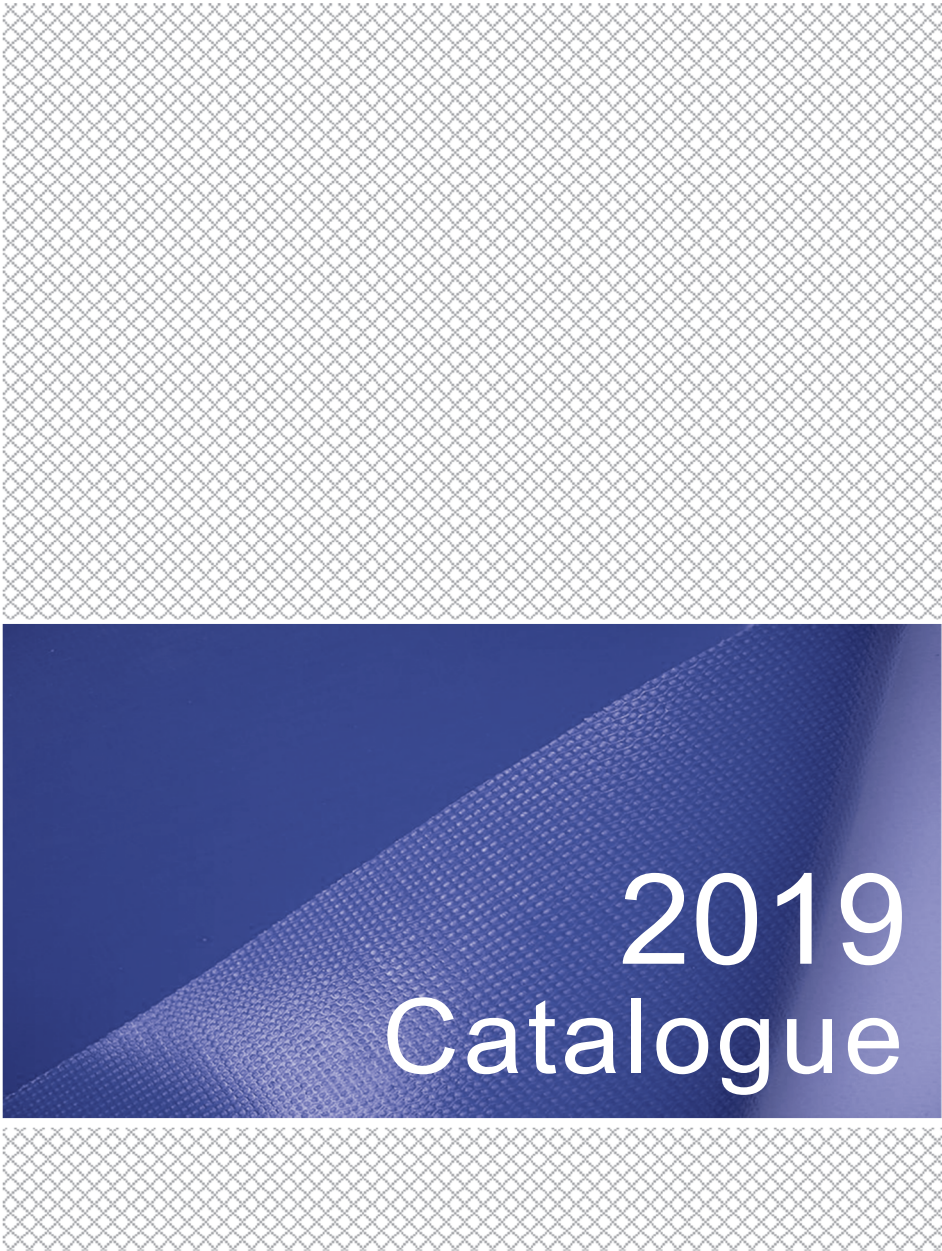


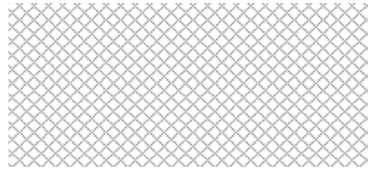
The cover graphic for the 2019 catalogue, featuring a dark blue background with a subtle, textured pattern of small, light blue squares. The text "2019 Catalogue" is written in a large, white, sans-serif font, positioned in the lower right corner of the graphic.

2019 Catalogue

TOPEAGLE

HEAVY DUTY SEWING
MACHINE

BRIEF INTRODUCTION



TOPEAGLE INTERNATIONAL LTD. Is main company for heavy duty industrial sewing machines, we introduce the advanced technology from JAPAN and GERMANY in the beginning of the new century, produced the high quality industrial sewing machines, The TOPEAGLE brand heavy duty sewing machines has been exported to more than 100 countries in Europe, America, Middle East, South East Asia.

The products is mainly use in the fields of leather industries, canvas, upholstery, automotive, shoes production, bag industry, construction fields.

We strictly control the production according to the quality control system IS9001, most of the products has been approved CE.

Top quality, Top service, is always aim, we warmly welcome all the friends and clients from all over the world establish business relations on the mutual benefits.

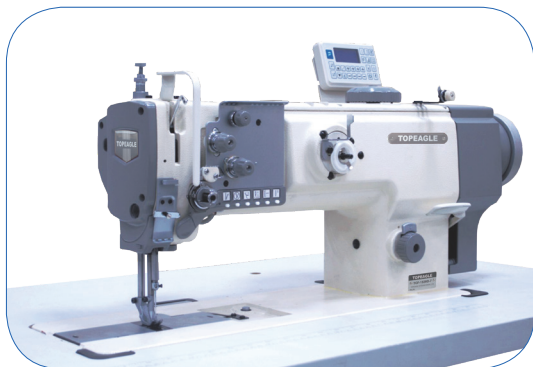


CONTENTS

FLAT BED, COMPOUND FEED SEWING MACHINE	1
TCF-1530D-7, TCF-1245/6	1
TCF-1243, TCF-1541D	2
TCF-1510N, TCF-1510N-L14	3
TCF-1510N-HL18, TCF-1510N-L25	4
TCF-1510AE, TCF-1565N-7	5
TCF-0617D-7, TCF-767-373	6
TCF-767-L30, TCF-767AE	7
TCF-20606-D2T3, TCF-20606-HL18	8
TCF-8B-L30, TCF-243	9
TCF-204-370, TCF-221-L18	10
FLAT BED, WALKING FOOT SEWING MACHINE	11
TWF-0303-D4, TWF-0303D	11
TWF-0303VF-D4, TWF-733	12
CYLINDER BED SEWING MACHINE	13
TCB-335-G, TCB-069-373	13
TCB-269-373, TCB-1341D-7	14
TCB-1341, TCB-1341VF	15
TCB-1360, TCB-205-370	16
TCB-441, TCB-411N	17
POST BED SEWING MACHINE	18
TPB-591D, TPB-1710N	18
TPB-1780A, TPB-1780XL	19
TPB-768-373, TPB-204-370-2H	20
TPB-8365, TPB-15360	21
HEAVY DUTY ZIGZAG SEWING MACHINE	22
LZH-204-102, LZH-204-103	22
LZH-527, LZH-527-L70	23
LZH-528, LZH-528-L70	24
LZH-217, LZH-2153B	25
LZH-2150C-MS, LZH-2156	26
LZH-266, LZH-366-70-12	27
ORNAMENTAL STITCH SEWING MACHINE	28
TCF-550-2045, TCF-550-2662E	28
TPB-550-H2045, TPB-550-1780	29
PATTERN SEWER MACHINE	30
TPS-204-1202, TPS-204-5020	30
TPS-273-2010, TPS-367-6050	31
TPS-221-6030GB, TPS-733-3020	32
SHOE SEWING MACHINE	33
TSH-2081, TSH-2188	33
TSH-2781, TSH-2991	34
SPECIAL SEWING MACHINE	35
TK-300UX5, TK-80700CD4H	35
TK-81300A1H, TK81500CZ	36

TCF-1530D-7

FLAT BED DIRECT-DRIVE SINGLE NEEDLE COMPOUND FEED SEWING MACHINE WITH AUTO THREAD TRIMMER



- ◎ Compound feed.
 - ◎ Large vertical hook.
 - ◎ Large working space (335mm x 125mm).
 - ◎ D type only direct drive with pneumatic foot lifter, reverse sewing and built-in LED light.
 - ◎ -7 : Auto thread trimmer, pneumatic foot lifter, reverse sewing and built-in LED light.
 - ◎ Suitable for top stitch sewing for upholstery or automotive interior products.
- TCF-1580D-7 Double needle.

Model		TCF-1530D-7	TCF-1580D-7
Needle		1	2
Max sewing speed		2200s.p.m	2200s.p.m
Max stitch length		9mm	9mm
Needle No.		DP x 17 #18 - #23	DP x 17 #18 - #23
Presser foot lift	By hand	9mm	9mm
	By Knee	16mm	16mm
Gauge set			Standard: 10mm
Hook		Large vertical hook	Large vertical hook
Working space		335mm x 125mm	335mm x 125mm

TCF-1245 /1246

SINGLE OR DOUBLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Large hook.
 - ◎ Easy operation, excellent performance.
- 1245-6/01 Single needle
 1245-17/01-650/03 Single needle with edge binding
 1246-6/01 Double needle

Model	TCF-1245-6/01	TCF-1246-6/01
Max sewing speed	2800s.p.m.	2800s.p.m.
Max stitch length	8mm	8mm
Needle	134-35 #110-#140	
Needle bar stroke	36mm	
Needle gauge		Standard 6.4mm, Optional: 8mm, 10mm, 12mm
Top foot lift	7mm	7mm
Fabric clearance	14mm	14mm
Hook	Large rotary hook	Large rotary hook
Working space	270mm x 115mm	270mm x 115mm

TCF-1243

SINGLE NEEDLE TOP AND BOTTOM ROLLER FEED SEWING MACHINE



- ◎ Bottom roller, top driven roller, needle feed.
- ◎ Fully automatic lubricating.
- ◎ Standard hook.
- ◎ Safety clutch.
- ◎ Suitable for high quality normal seam and ornamental sewing on the footwear, handbag, leather products, etc.

Model	TCF-1243
Max sewing speed	2500s.p.m.
Max stitch length	5mm
Needle	DP x 17 #13- #18
Needle bar stroke	36mm
Foot lifter	By hand 7mm, by knee 14mm
Thread	80/3-40/3
Hook	Standard rotary hook
Working space	287mm x 100mm

TCF-1541D

DIRECT DRIVE SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Large horizontal hook.
 - ◎ Safety clutch.
 - ◎ Suitable for sewing leather products, such as sofa, bags, car seats, upholstery, etc.
- TCF-1541D-7 With auto thread trimmer, pneumatic foot lifter and reverse sewing.

Model	TCF-1541D	TCF-1541D-7
Max sewing speed	2500s.p.m.	2500s.p.m.
Max stitch length	9mm	9mm
Needle	DP x 17 #19 - # 23	DP x 17 #19 - # 23
Needle bar stroke	36mm	36mm
Foot lifter	9-16mm	9-16mm
Thread	4-8#	4-8#
Hook	Large rotary hook	Large rotary hook
Thread trimmer		Automatic
Working space	255mm x 105mm	255mm x 105mm

TCF-1510N

FLAT BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Large rotary hook with safety clutch.
 - ◎ Dial for alternating movement.
 - ◎ Optional: Pneumatic foot lifter and reverse sewing.
 - ◎ -7 type: With auto thread trimmer, auto back tacking.
pneumatic foot lifter, pneumatic reverse sewing.
- TCF-1560N: Optional gauge: 4.8, 6.4, 7.9, 9.5, 12, 7, 25.4mm.

Model		TCF-1510N	TCF-1560N
Needle		Single	Double
Max sewing speed		2500s.p.m.	2000s.p.m.
Max stitch length		9mm	9mm
Needle No.		DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke		36mm	36mm
Presser foot lift	By hand	9mm	9mm
	By Knee	16mm	16mm
Needle gauge			Standard 10mm
Hook		Large rotary hook	Large rotary hook
Working space		255mm x 105mm	255mm x 105mm

TCF-1510N-L14

FLAT BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Large rotary hook with safety clutch.
 - ◎ Dial for alternating movement.
 - ◎ Large working space: (360mm x 105mm).
 - ◎ Optional: Pneumatic foot lifter and reverse sewing.
 - ◎ -7 type: With auto thread trimmer, auto back tacking.
pneumatic foot lifter, pneumatic reverse sewing.
- TCF-1560N-14: Optional gauge: 4.8, 6.4, 7.9, 9.5, 12, 7, 25.4mm.

Model		TCF-1510N-14	TCF-1560N-IL14
Needle		Single	Double
Max sewing speed		2500s.p.m.	2000s.p.m.
Max stitch length		9mm	9mm
Needle No.		DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke		36mm	36mm
Presser foot lift	By hand	9mm	9mm
	By Knee	16mm	16mm
Needle gauge			Standard 10mm
Hook		Large rotary hook	Large rotary hook
Working space		255mm x 105mm	255mm x 105mm

TCF-1510N-HL18

FLAT BED SINGLE NEEDLE COMPOUND FEED LONG ARM SEWING MACHINE



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Large rotary hook with safety clutch.
- ◎ Dial for alternating movement.
- ◎ Large working space: HL type(460mm x155mm), L type(460mm x 105mm).
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ -7 type: With auto thread trimmer, auto back tacking, pneumatic foot lifter, pneumatic reverse sewing.

TCF-1560N-(H)L: Optional gauge: 4.8, 6.4, 7.9, 9.5, 12.7, 25.4mm.

Model	TCF-1510N-L18	TCF-1560N-L18	TCF-1510N-HL18	TCF-1560N-HL18
Needle	Single	Double	Single	Double
Max sewing speed	1800s.p.m.	1800s.p.m.	1600s.p.m.	1600s.p.m.
Max stitch length	9mm	9mm	9mm	9mm
Needle No.	DP x 17 #19-#23	DP x 17 #19-#23	DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke	36mm	36mm	36mm	36mm
Presser foot lift	By hand	9mm	9mm	9mm
	By Knee	16mm	16mm	16mm
Needle gauge		Standard 10mm		Standard 10mm
Hook	Large rotary hook	Large rotary hook	Large rotary hook	Large rotary hook
Working space	460mm x 105mm	460mm x 105mm	460mm x 155mm	460mm x 155mm

TCF-1510N-L25

FLAT BED SINGLE NEEDLE COMPOUND FEED LONG ARM SEWING MACHINE



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Large rotary hook with safety clutch.
- ◎ Dial for alternating movement.
- ◎ Large working space: HL(635mm x155mm) , L type(635mm x 105mm).
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ -7 type: With auto thread trimmer, auto back tacking, pneumatic foot lifter, pneumatic reverse sewing.

TCF-1560N-(H)L: Optional gauge: 4.8, 6.4, 7.9, 9.5, 12.7, 25.4mm.

Model	TCF-1510N-L18	TCF-1560N-L18	TCF-1510N-HL18	TCF-1560N-HL18
Needle	Single	Double	Single	Double
Max sewing speed	1800s.p.m.	1800s.p.m.	1600s.p.m.	1600s.p.m.
Max stitch length	9mm	9mm	9mm	9mm
Needle No.	DP x 17 #19-#23	DP x 17 #19-#23	DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke	36mm	36mm	36mm	36mm
Presser foot lift	By hand	9mm	9mm	9mm
	By Knee	16mm	16mm	16mm
Needle gauge		Standard 10mm		Standard 10mm
Hook	Large rotary hook	Large rotary hook	Large rotary hook	Large rotary hook
Working space	635mm x 105mm	635mm x 105mm	635mm x 155mm	635mm x 155mm

TCF-1510AE

SINGLE NEEDLE COMPOUND FEED SEWING MACHINE WITH EDGE TRIMMING AND BINDING



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Synchronized biding and cutting.
- ◎ Easy operation, excellent performance.
- ◎ Optional: Pneumatic foot lifter, air floating table, infrared detecting puller device, wast collection, two speed switch foot pedal.

TCF-1510-LG Synchronized edge binding type

TCF-1510-VF Synchronized edge trimming type

Max sewing speed		2000s.p.m.
Max stitch length		9mm
Needle		DP x 17 #19-#23
Needle bar stroke		36mm
Presser foot lift	By hand	9mm
	By Knee	16mm
Hook		Large rotary hook
Working space		255mm x 105mm
Thread		#4 - #8

TCF-1565N(-7)

FLAT BED DOUBLE NEEDLE COMPOUND FEED SEWING MACHINE WITH SPLIT NEEDLE BAR (WITH AUTO THREAD TRIMMER)



- ◎ Compound feed.
- ◎ Large vertical hook.
- ◎ Split needle bar for angle sewing.
- ◎ Button controlled sewing of the left or right needle.
- ◎ Suitable for angle top stitch sewing for upholstery or automotive interior products.

TCF-1510N-7 with auto thread trimmer.

Max sewing speed		2000s.p.m
Max stitch length		9mm
Needle No.		DP x 17 #18 - #23
Presser foot lift	By hand	9mm
	By Knee	13mm
Gauge set		Standard: 8mm
Hook		Large vertical hook
Working space		255mm x 103mm

TCF-0617D-7

FLAT BED DIRECT-DRIVE SINGLE NEEDLE COMPOUND FEED SEWING MACHINE WITH AUTO THREAD TRIMMER



- ◎ Compound feed, Developed by TWF-0303.
 - ◎ Large rotary hook.
 - ◎ With auto thread trimmer, foot lifter, back tacking.
- TCF-617D, Direct drive only.
TCF-0617D-L18-7, Working space: 460mmx120mm.

Model		TCF-0617D-7	TCF-0617D-L18-7
Needle		Single	Single
Max sewing speed		2000s.p.m.	2000s.p.m.
Max stitch length		0-8mm	0-8mm
Needle No.		DP x 17	DP x 17
Needle bar stroke		36mm	36mm
Presser foot lift	By hand	8mm	8mm
	By Knee	16mm	16mm
Hook		Large rotary hook	Large rotary hook
Working space		260mm x 120mm	460mm x 120mm

TCF-767-373

FLAT BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Large rotary hook with safety clutch.
 - ◎ Dial for alternating movement.
 - ◎ Optional: Pneumatic foot lifter and reverse sewing.
 - ◎ B type (TCF-767B) with extra large hook.
 - ◎ -7 type: With auto thread trimmer, Auto back tacking.
- Pneumatic foot lifter, Pneumatic reverse sewing,
Automatic stitch length changing, Stitch compensation,
Bobbin thread remaining amount detector and warning

Model		TCF-767-373	TCF-767-273
Needle		Single	Double
Max sewing speed		2500s.p.m.	2000s.p.m.
Max stitch length		9mm	9mm
Needle No.		DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke		37mm	37mm
Presser foot lift	By hand	9mm	9mm
	By Knee	16mm	16mm
Needle gauge			Standard 10mm
Hook		Large rotary hook	Large rotary hook
Working space		300mm x 120mm	300mm x 120mm

TCF-767-373-L30

FLAT BED SINGLE NEEDLE COMPOUND FEED LONG ARM SEWING MACHINE



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Large rotary hook with safety clutch.
- ◎ Dial for alternating movement.
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ B type (TCF-767B) with extra large hook.
- ◎ -7 type: With auto thread trimmer, auto back tacking, pneumatic foot lifter, pneumatic reverse sewing, automatic stitch length changing, stitch compensation, bobbin thread remaining amount detector and warning.
- ◎ Suitable for sewing leather products, sofa, bags, car seats, etc.

Model		TCF-767-373-L30	TCF-767-273-L30
Needle		Single	Double
Max sewing speed		2000s.p.m.	1800s.p.m.
Max stitch length		9mm	9mm
Needle No.		DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke		37mm	37mm
Presser foot lift	By hand	9mm	9mm
	By Knee	16mm	16mm
Needle gauge			Standard 10mm
Hook		Large rotary hook	Large rotary hook
Working space		760mm x 120mm	760mm x 120mm

TCF-767AE

SINGLE NEEDLE COMPOUND FEED SEWING MACHINE WITH EDGE TRIMMING AND BINDING



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Synchronized biding and cutting.
 - ◎ Easy operation, excellent performance.
 - ◎ Optional: Pneumatic foot lifter.
 - ◎ Suitable for mattress binding, quilting, car seats, upholstery, traveling bags. etc.
- TCF-767-LG Synchronized edge binding type
TCF-767-VF Synchronized edge trimming type

Max sewing speed		2000s.p.m.
Max stitch length		9mm
Needle		DP x 17 #19-#23
Needle bar stroke		37mm
Presser foot lift	By hand	9mm
	By Knee	16mm
Hook		Large rotary hook
Working space		300mm x 120mm

TCF-20606-D2T3

FLAT BED COMPOUND FEED SEWING MACHINE WITH AUTO THREAD TRIMMER



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Large rotary hook .
- ◎ D2T3: Auto thread trimmer, auto foot lifter and auto back sewing.

TCF-20606-D2T3: Optional gauge: 4.8, 7.9, 9.5, 12,7, 25.4mm.

Model	TCF-20606-1-D2T3	TCF-20606-D2T3
Needle	Single	Double
Max sewing speed	2500s.p.m.	2000s.p.m.
Max stitch length	9mm	9mm
Needle No.	DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke	36mm	36mm
Presser foot lift	By hand	8mm
	By Knee	13mm
Needle gauge		Standard 6.4mm
Hook	Large rotary hook	Large rotary hook
Working space	250mm x 100mm	250mm x 100mm

TCF-20606-HL18

FLAT BED COMPOUND LONG ARM FEED SEWING MACHINE



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Large rotary hook .
- ◎ Long arm type (L14 (360mm x 100mm), HL14(260mm x 150mm), L25(635mm x 100mm), HL25(635mm x 150mm), L30(760mm x 100mm), HL30 (760mm x150mm) and L40 (1015mm x 100mm).
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ -7 type: With auto thread trimmer, auto back tacking. pneumatic foot lifter, pneumatic reverse sewing.

TCF-20606-HL18: Optional gauge: 4.8, 7.9, 9.5, 12,7, 25.4mm.

Model	TCF-20606-1-L18	TCF-20606-L18	TCF-20606-1-HL18	TCF-20606-HL18
Needle	Single	Double	Single	Double
Max sewing speed	1800s.p.m.	1800s.p.m.	1500s.p.m.	1500s.p.m.
Max stitch length	9mm	9mm	9mm	9mm
Needle No.	DP x 17 #19-#23	DP x 17 #19-#23	DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke	36mm	36mm	36mm	36mm
Presser foot lift	By hand	8mm	8mm	8mm
	By Knee	13mm	13mm	13mm
Needle gauge		Standard 6.4mm		Standard 6.4mm
Hook	Large rotary hook	Large rotary hook	Large rotary hook	Large rotary hook
Working space	460mm x 100mm	460mm x 100mm	460mm x 150mm	460mm x 150mm

TCF-8B-L30

FLAT BED SINGLE NEEDLE COMPOUND FEED LONG ARM SEWING MACHINE



- ◎ Compound feed.
- ◎ Fully automatic lubricating.
- ◎ Extra large rotary hook.
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ For extra heavy duty materials.

TCF-28B-L12: Double needle,(300mmx153mm)

TCF-28B-L20: Double needle,(508mmx153mm)

TCF-28B-L30: Double needle,(762mmx153mm)

Model	TCF-8B-L12	TCF-8B-L20	TCF-8B-L30
Needle	Single	Single	Single
Max sewing speed	1000s.p.m.	1000s.p.m.	800s.p.m.
Max stitch length	10mm	10mm	10mm
Needle No.	DY x 3 #24-#26	DY x 3 #24-#26	DY x 3 #24-#26
Needle bar stroke	46.8mm	46.8mm	46.8mmmm
Presser foot lift	20mm	20mm	20mm
Hook	Extra large hook	Extra large hook	Extra large hook
Working space	300mm x 153mm	508mm x 153mm	762mm x 153mm
Thread	#5 - #0	#5 - #0	#5 - #0

TCF-243

FLAT BED SINGLE NEEDLE COMPOUND FEED SEMI-LONG ARM EXTRA HEAVY DUTY SEWING MACHINE



- ◎ Compound feed.
- ◎ Large shuttle hook.
- ◎ Bobbin winder on the top of the machine.
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ Suitable for sewing extra heavy duty materials, such as baseball gloves, tents, sofa, bags, car seats, etc.

Model	TCF-243	TCF-246	TCF-263
Max sewing speed	800s.p.m		
Max stitch length	15mm	12mm	15mm
Needle No.	DY x 3 #27		
Needle bar stroke	56mm		
Thread take-up lever stroke	96mm		
Presser foot lift	By hand	13mm	
	By Knee	23mm	23mm
Shuttle hook	KSP-204N		
Lubrication	Manual		
Working space	460mm x 180mm	635mm x 180mm	960mm x180mm

TCF-204-370

FLAT BED SINGLE NEEDLE COMPOUND FEED EXTRA HEAVY DUTY SEWING MACHINE



- Compound feed.
- Large shuttle hook.
- Optional: Pneumatic foot lifter and reverse sewing.
- Suitable for sewing extra heavy duty materials, such as baseball gloves, tents, sofa, bags, car seats, etc.

Model		TCF-204-370	TCF-204-420	TCF-204-762
Max sewing speed		800s.p.m		
Max stitch length		12mm		
Max sewing thickness		16mm		
Needle No.		DY x 3 #27		
Needle bar stroke		56mm		
Thread take-up lever stroke		96mm		
Presser foot lift	By hand	15mm		
	By Knee	20mm		
Shuttle hook		KSP-204N		
Lubrication		Manual		
Working space		310mm x 185mm	420mm x 185mm	762mm x185mm

TCF-221-L18

FLAT BED SINGLE NEEDLE OR DOUBLE NEEDLE COMPOUND FEED EXTRA HEAVY DUTY SEWING MACHINE



- Compound feed.
- Extra large rotary hook.
- Optional: Pneumatic foot lifter and reverse sewing.
- Suitable for sewing extra heavy duty materials, such as leather, tents, sofa, canvas, vinyl, upholstery, awnings, etc.

TCF-221 is Double needle, Standard needle gauge:10mm, Needle gauge: 6, 8, 10, 12, 16, 19.2, 25.4mm.

Model	TCF-221-L18	TCF-221-1-L18	TCF-221-L30	TCF-221-1-L30
Max sewing speed	1000s.p.m	1200spm	1000spm	1200spm
Max stitch length	10mm			
Max sewing thickness	16mm			
Needle No.	7x23 #170-200			
Presser foot lift	By hand 12mm, by knee, 20mm			
Hook	Extra large rotary hook			
Lubrication	Manual			
Working space	460mm x 160mm	460mm x 160mm	760mm x160mm	760mm x160mm

TWF-0303-D4

SINGLE NEEDLE, WALKING FOOT HEAVY DUTY LOCKSTITCH SEWING MACHINE.



- ◎ Drop feed, walking foot.
 - ◎ Built-in mini servo motor.
 - ◎ Built-in bobbin winder.
 - ◎ With auto thread trimmer, foot lifter, and reverse sewing.
 - ◎ Suitable for Medium heavy duty sewing machines, such as bags, leather clothes, sofa. etc.
- TWF-0303CX-D4 max stitch length 12mm.

Model	TWF-0303-D4
Sewing speed	2200s.p.m
Stitch length	0-8mm
Presser foot lifting height	By hand: 8mm
	By knee: 12mm
Needle	DP x 17 #20- #24
Thread	0#-00#
Hook	Large rotary hook
Working space	260mm x120mm

TWF-0303-D

SINGLE NEEDLE, WALKING FOOT HEAVY DUTY LOCKSTITCH SEWING MACHINE.



- ◎ Drop feed, walking foot.
 - ◎ Built-in mini servo motor.
 - ◎ Built-in bobbin winder.
 - ◎ Suitable for medium heavy duty sewing machines, such as bags, leather clothes, sofa. etc.
- TWF-0303CX-D max stitch length 12mm.

Model	TWF-0303-D
Sewing speed	2200s.p.m
Stitch length	0-8mm
Presser foot lifting height	By hand: 8mm
	By knee: 12mm
Needle	DP x 17 #20- #24
Thread	0#-00#
Hook	Large rotary hook
Working space	260mm x120mm

TWF-0303VF-D4

SINGLE NEEDLE, WALKING FOOT HEAVY DUTY LOCKSTITCH SEWING MACHINE WITH EDGE TRIMMER.



- ◎ Drop feed, walking foot.
- ◎ Built-in mini servo motor.
- ◎ With edge cutter device.
- ◎ Built-in bobbin winder.
- ◎ With auto thread trimmer, foot lifter, and reverse sewing.
- ◎ Suitable for Medium heavy duty sewing machines, such as bags, leather clothes, sofa, etc.

Model	TWF-0303VF-D4
Sewing speed	2000s.p.m
Stitch length	0-8mm
Presser foot lifting height	By hand: 7mm
	By knee: 12mm
Needle	DP x 17 #20- #24
Thread	0#-00#
Hook	Large rotary hook
Working space	260mm x120mm

TWF-733

SINGLE NEEDLE, TOP AND BOTTOM FEED, EXTRA HEAVY DUTY LOCKSTITCH SEWING MACHINE.



- ◎ Large barrel shuttle.
- ◎ Long stitch length.(Max. 15mm)
- ◎ Large operation space: 413x218mm.
- ◎ Optional: /PF: Auto reverse sewing and Auto foot lifter.
- ◎ Suitable for military products, large-tonnage lifting belt, high altitude operation safety equipment, sporting goods, fall protection articles, buffing wheels, bind belt, etc.

Model	TWF-733
Sewing speed	700r.p.m
Stitch length	0-15mm
Presser foot lifting height	By hand: 29mm
	By knee: 32mm
Needle	SM×1000 28#
Thread	0#-00#
Shuttle hook	Large semi rotary shuttle hook KSP7-31
Lubrication system	Manual lubrication
Motor	550W clutch motor 1400rpm

TCB-335-G

CYLINDER BED COMPOUND FEED SEWING MACHINE



- ◎ Excellent sewing quality with high performance and sewing reliability.
- ◎ Precise and consistent stitch setting on all materials.
- ◎ Very neat bindings, even inside and outside cur side curves, thanks to the moving binder tape is held close to binding edge.(TCB-335-G-17/01-650/03)
- ◎ Adopt large hook (1.4 times).
- ◎ Equipped with finger guard, belt and take-up lever guards as standard.
- ◎ Suitable for small leather goods, leather garments, upholstery, shoes, etc.

TCB-335-G-6/01, Standard type

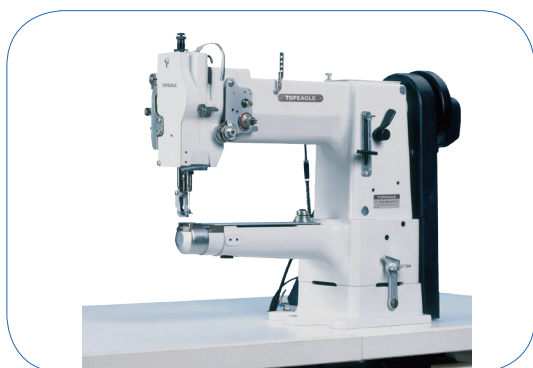
TCB-335-G-17/01-650/03, for binding.

TCB-335-G-6/01-900/52 , with auto thread trimmer

Stitch type	301
Max. Sewing speed	2800spm
Max. Stitch length	6mm
Top feed strock	A: 7mm
Needle system	134-35
Needle thickness in Nm	80-100
Thread	Synth. 40/3
Balance wheel ϕ	80mm
Cylinder bed Dia	51mm
Working space	265 x 115mm
Hook	Large hook

TCB-069-373

SINGLE NEEDLE CYLINDER BED COMPOUND FEED SEWING MACHINE



- ◎ Horizontal hook, Small.
- ◎ Bottom feed, needle feed and alternating foot top feed.
- ◎ Equipped with finger guard, belt and take-up lever guards as standard.

Stitch length	5mm
Max.sewing speed	1700rpm
Needle	single
Presser foot lift	By hand:6mm By knee:10mm
Sewing materials	leather
Feeding	Compound feed
Working space	262x115mm
Weight, sew.head	33kg
Hook	Horizontal small hook

TCB-269(D)-373

SINGLE NEEDLE CYLINDER BED COMPOUND FEED MEDIUM HEAVY DUTY SEWING MACHINE



- ◎ Compound feed.
- ◎ Large vertical hook.
- ◎ Suitable for technical textiles, shoes and leather goods, soft bags and similar products.

TCB-269-273: Double needle.

TCB-269D: Direct drive type.

Model	TCB-269-373	TCB-269-273
Needle	1	2
Stitch length	6mm	6mm
Max.sewing speed	1600rpm	1600rpm
Needle No.	134-35 #110-#140	134-35 #110-#140
Presser foot lift	By hand:6mm By knee:10mm	By hand:6mm By knee:10mm
Needle gauge		6mm, 8mm, 10mm, 12mm
Feeding	Compound feed	Compound feed
Working space	262x115mm	262x115mm
Weight, sew.head	38kg	38kg
Hook	Vertical large hook	Vertical large hook

TCB-1341D-7

CYLINDER BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE WITH AUTO THREAD TRIMMER



- ◎ Compound feed.
- ◎ Large vertical hook.
- ◎ With automatic thread trimmer.
- ◎ With Pneumatic foot lifter and reverse sewing.
- ◎ Suitable for bags, filter bags, and tube type small articles.

TCB-1341D Direct drive type, without auto thread trimmer.

Max sewing speed		2000s.p.m
Max stitch length		9mm
Needle No.		DP x 17 #18 - #23
Presser foot lift	By hand	9mm
	By Knee	16mm
Hook		Large vertical hook
Cylinder dia		80mm
Working space		255mm x 103mm

TCB-1341**CYLINDER BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE**

- ◎ Compound feed.
- ◎ Large vertical hook.
- ◎ Suitable for bags, filter bags, and tube type small articles.

TCB-1341-LG with binding.

TCB-1341-7 with auto thread trimmer.

Max sewing speed		2000s.p.m
Max stitch length		9mm
Needle No.		DP x 17 #18 - #23
Presser foot lift	By hand	9mm
	By Knee	16mm
Shuttle hook		Large vertical hook
Cylinder dia		80mm
Working space		255mm x 103mm

TCB-1341VF**CYLINDER BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE EDGE CUTTER**

- ◎ Compound feed.
- ◎ Large vertical hook.
- ◎ Side cutter width is 1.5mm, 2.5mm, 5.0mm, please marked when order.
- ◎ Suitable for the articles with edge trimming, or small articles, such as bags, wallets, leather belt.

Max sewing speed		2000s.p.m
Max stitch length		6mm
Needle No.		DP x 17 #18 - #23
Presser foot lift	By hand	9mm
	By Knee	16mm
Hook		Large vertical hook
Cylinder dia		80mm
Working space		255mm x 103mm

TCB-1360

CYLINDER BED DOUBLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
- ◎ Large vertical hook.
- ◎ Suitable for reinforced sewing the filter bags, or decorative sewing process of some tube type articles.

Max sewing speed		2000s.p.m
Max stitch length		6mm
Needle No.		DP x 17 #18 - #23
Presser foot lift	By hand	9mm
	By Knee	16mm
Shuttle hook		Large vertical hook
Cylinder dia		80mm
Working space		255mm x 103mm

TCB-205-370

CYLINDER BED SINGLE NEEDLE COMPOUND FEED EXTRA HEAVY DUTY SEWING MACHINE



- ◎ Compound feed.
- ◎ Large shuttle hook.
- ◎ Optional: Pneumatic foot lifter and reverse sewing.
- ◎ Suitable for sewing extra heavy duty materials, such as baseball gloves, tents, sofa, bags, car seats, etc.

Model		TCB-205-370	TCB-205-420	TCF-205-635
Max sewing speed		800s.p.m		
Max stitch length		10mm		
Max sewing thickness		16mm		
Needle No.		DY x 3 #27		
Needle bar stroke		56mm		
Thread take-up lever stroke		96mm		
Presser foot lift	By hand	13mm		
	By Knee	20mm		
Shuttle hook		KSP-204N		
Cylinder dia		81mm		
Lubrication		Manual		
Working space		310mm x 185mm	420mm x 185mm	635mm x185mm

TCB-441

CYLINDER BED SINGLE NEEDLE COMPOUND FEED EXTRA HEAVY DUTY SEWING MACHINE



- ◎ Compound feed.
- ◎ Large shuttle hook.
- ◎ Bobbin winder on the top of the machine.
- ◎ Optional: PF, Pneumatic foot lifter and reverse sewing.
- ◎ Suitable for sewing extra heavy duty materials, such as baseball gloves, tents, sofa, bags, car seats, etc.

Model		TCB-441	TCB-446	TCF-461
Max sewing speed			800s.p.m	
Max stitch length			15mm	
Needle No.			DY x 3 #27	
Needle bar stroke			56mm	
Thread take-up lever stroke			96mm	
Presser foot lift	By hand		13mm	
	By Knee		23mm	
Shuttle hook			KSP-204N	
Lubrication			Manual	
Working space		460mm x 180mm	635mm x 180mm	960mm x180mm

TCB-411N

CYLINDER BED EXTRA LONG ARM TANSVERSE FEEDING LOCKSTITCH SEWING MACHINE



- ◎ Adopting transverse feeding mechanism.
- ◎ Large shuttle hook.
- ◎ Bobbin winder on the top of the machine.
- ◎ Extra large working space: 960mmx 180mm.
- ◎ Suitable for sewing extra heavy duty materials, such as baseball gloves, tents, sails, sofa, bags, car seats, luggage, etc.

Model		TCF-411N
Max sewing speed		800s.p.m
Max stitch length		15mm
Needle No.		DY x 3 #27
Needle bar stroke		56mm
Thread take-up lever stroke		96mm
Presser foot lift		By hand 13mm, By knee 23mm
Shuttle hook		KSP-204N
Cylinder bed dia		81mm
Lubrication		Manual
Working space		960mm x180mm

TPB-591D

HIGH SPEED DIRECT DRIVE POST BED SEWING MACHINES



- ◎ Adopt direct drive servo motor and built-in panel, lower noise and high efficiency.
- ◎ Adopt top and bottom roller feed mechanism.
- ◎ Adopt built in switches on the machines, operating more easily.
- ◎ Over load clutch for hook protection.
- ◎ With auto thread trimmer, auto back tacking, and auto foot lifter.
- ◎ Easily adjustable thread trimmer for short thread ends.
- ◎ Max sewing speed can reach 2500spm.
- ◎ Application: Suitable for sewing on the medium heavy weight articles with narrow edge, such as superior leather shoes, hand bags, gloves, caps, etc.

MODEL	TPB-591D	TPB-574D
Max sewing speed.	2500spm	2500spm
Needle	1	2
Needle No.	DP x 5 (#9-#21)	DP x 5 (#9-#21)
Needle bar stroke	41mm	41mm
Max. stitch length	7mm	5mm
Presser foot lift	15mm	15mm
Hook	Standard vertical hook	Standard vertical hook
Needle gauge		Standard 2.0mm Optional 1.8, 2.2, 2.4mm
Thread trimmer	Automatic	Automatic
Foot lifer	Automatic	Automatic

TPB-1710N

POST BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Compound feed.
 - ◎ Fully automatic lubricating.
 - ◎ Large rotary hook with safety clutch.
 - ◎ Dial for alternating movement.
 - ◎ Optional: Pneumatic foot lifter and reverse sewing.
 - ◎ -7 type: With auto thread trimmer, auto back tacking, pneumatic foot lifter, pneumatic reverse sewing.
- TPB-1760N: Optional gauge: 4.8, 6.4, 7.9, 9.5, 12, 7, 25.4mm.

Model	TPB-1710N	TPB-1760N
Needle	Single	Double
Max sewing speed	2000s.p.m.	2000s.p.m.
Max stitch length	9mm	9mm
Needle No.	DP x 17 #19-#23	DP x 17 #19-#23
Needle bar stroke	34mm	34mm
Presser foot lift	By hand	9mm
	By Knee	16mm
Needle gauge		Standard 10mm
Working space	255mm x240mm	255mm x 240mm

TPB-1780A-7

POST BED DIRECT-DRIVE DOUBLE NEEDLE COMPOUND FEED SEWING MACHINE WITH AUTO THREAD TRIMMER



- ◎ Compound feed.
 - ◎ Large vertical hook.
 - ◎ Large working space (335mm x 260mm).
 - ◎ D type only direct drive with pneumatic foot lifter, reverse sewing and built-in LED light.
 - ◎ -7: Auto thread trimmer, pneumatic foot lifter, reverse sewing and built-in LED light.
 - ◎ Suitable for top stitch sewing for upholstery or automotive interior products.
- TPB-1730A-7, Single needle.

Model	TPB-1730A-7	TPB -1780A-7
Needle	1	2
Max sewing speed	2200s.p.m	2200s.p.m
Max stitch length	9mm	9mm
Needle No.	DP x 17 #18 - #23	DP x 17 #18 - #23
Presser foot lift	16mm	16mm
Gauge set		Standard: 10mm
Hook	Large vertical hook	Large vertical hook
Working space	335mm x 260mm	335mm x 260mm

TPB-1780XL

POST BED DOUBLE NEEDLE COMPOUND FEED THICK THREAD SEWING MACHINE WITH EXTRA LARGE HOOK



- ◎ Compound feed.
- ◎ Extra large vertical hook, the dia of hook is 37mm.
- ◎ Large working space (335mm x 260mm).
- ◎ For thick thread, can use the 8x1 or 8x2 webbing thread.
- ◎ D type only direct drive with pneumatic foot lifter, reverse sewing and built-in LED light.
- ◎ Suitable for sewing for sofa or products for outdoors.

Model	TPB-1780XL
Needle	2
Max sewing speed	1000s.p.m
Max stitch length	9mm
Needle No.	DD x 1 #18 - #27
Presser foot lift	16mm
Gauge set	Standard: 14mm
Hook	Extra large vertical hook
Post bed height	160mm
Working space	335mm x 260mm

TPB-768-373

POST BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ⊙ Compound feed.
- ⊙ Fully automatic lubricating.
- ⊙ Large rotary hook with safety clutch.
- ⊙ Dial for alternating movement.
- ⊙ Optional: Pneumatic foot lifter and reverse sewing.
- ⊙ -7 type: With auto thread trimmer, auto back tacking, pneumatic foot lifter, pneumatic reverse sewing, automatic stitch length changing, stitch compensation, bobbin thread remaining amount detector and warning.
- ⊙ Suitable for sewing leather products, sofa, bags, car seats, etc.

Model	TPB-768-373		TCF-768-273
Needle	Single		Double
Max sewing speed	2500s.p.m.		2500s.p.m.
Max stitch length	9mm		9mm
Needle No.	DP x 17 #19-#23		DP x 17 #19-#23
Needle bar stroke	34mm		34mm
Presser foot lift	By hand	9mm	9mm
	By Knee	16mm	16mm
Needle gauge			Standard 10mm
Hook	Large rotary hook		Large rotary hook
Thread	#4 - #8		#4 - #8

TPB-204-370-2H

POST BED DOUBLE NEEDLE COMPOUND FEED SEWING MACHINE



- ⊙ Compound feed.
- ⊙ Single needle (Left post bed or right post bed) or double needle.
- ⊙ Extra large working space(320mm*340mm), make sewing operation easily.
- ⊙ Large barrel shuttle hook.
- ⊙ Pneumatic foot lift.
- ⊙ Special for thick thread.
- ⊙ Suitable for sofa, soft furniture, car seat cushion, etc.

Model	TPB-204-370-2H	TPB-204-370-1L	TPB-204-270-1R
Needle	2	1	1
Max. sewing speed	400spm	400spm	400spm
Stitch length:	0-12mm	0-12mm	0-12mm
Stitch width	0-16m	0-16m	0-16m
Needle No.	DY x 3 27#	DY x 3 27#	DY x 3 27#
Needle bar stroke	56mm	56mm	56mm
Gauge (mm)	7.94-18mm	7.94-18mm	7.94-18mm
Presser presser foot lift	22mm	22mm	22mm
Post bed height	14mm	14mm	14mm
Lubrication	Manual	Manual	Manual

TPB-8365

EXTRA HIGH POST BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ Super high post bed, post bed height is 445mm.
- ◎ TPB-8366 is semi-high (270mm) post bed.
- ◎ The post bed dia is only 45mm, can do very small articles.
- ◎ Optional: /PF, Pneumatic foot lifter.
- ◎ The utility model is suitable for sewing large and solid articles. Such as boots. handbags, bags and other products.

Model	TPB-8365L	TPB-8365R	TPB-8366L	TPB-8366R
Max. Sewing speed	1850spm	1850spm	1850spm	1850spm
Needle	DP x 17 #18 - #23	DP x 17 #18 - #23	DP x 17 #18 - #23	DP x 17 #18 - #23
Stitches Length	9mm	9mm	9mm	9mm
Needle bar stroke	36mm	36mm	36mm	36mm
Presser foot lift	9mm/16mm	9mm/16mm	9mm/16mm	9mm/16mm
Hook	Left standard hook	Right standard hook	Left standard hook	Right standard hook
Post bed height	445mm	445mm	270mm	270mm
Working space	265mm x540mm	265mm x540mm	365mmx245mm	365mmx245mm

TPB-15360

ROTARY POST BED SINGLE NEEDLE COMPOUND FEED SEWING MACHINE



- ◎ The post bed can turn 360 degree freely.
- ◎ Optional: /PF, Pneumatic foot lifter.
- ◎ The utility model is suitable for sewing large and solid articles. Such as boots. Shoes, handbags, bags and other products.

Model	TPB-15360
Max. Sewing speed	1850spm
Needle	DP x 17 #18 - #23
Stitches Length	9mm
Needle bar stroke	36mm
Presser foot lift	9mm/16mm
Hook	Left standard hook
Post bed height	445mm
Working space	265mm x540mm

LZH-204-102

FLAT BED DOUBLE NEEDLE MOCCASINS SEWING MACHINE



- ◎ Large shuttle hook.
- ◎ Using the flat presser foot, optional roller foot available.
- ◎ Suitable for ornamental stitches for thick material, such as sofa, shoes, tents, etc.

Model	LZH-204-102
Max. Sewing speed	800spm
Needle	DY x3
Needle bar stroke	50mm
Max Stitches Length	8mm
Max Zigzag Width	16mm
Presser foot lift	10mm/15mm
Hook	KSP-204N
Lubricating	Manual
Working space	310mm x 185mm

LZH-204-103

FLAT BED THICK THREAD EXTRA HEAVY DUTY ZIGZAG SEWING MACHINE



- ◎ Large shuttle hook.
 - ◎ For 1 step, 2 steps or 3 steps zigzag stitch.
 - ◎ Suitable for zigzag stitches or ornamental stitches for thick material, such as sofa, shoes, tents, etc.
- LZH-204-104, Walking foot mechanism.
LZH-204-104A, Walking foot, 1 step.

Model	LZH-204-103	LZH-204-104	LZH-204-104A
Max. Sewing speed	800spm	800spm	800spm
Steps	1, 2, 3	1, 2,3	1
Needle	DY x3	DY x 3	DY x 3
Max Stitches Length	10mm	10mm	10mm
Max Zigzag Width	16mm	16mm	16mm
Presser foot lift	10mm/15mm	10mm/15mm	10mm/15mm
Hook	KSP-204N	KSP-204N	KSP-204N
Working space	310mm x 185mm	310mm x 185mm	310mm x 185mm

LZH-527

FLAT BED MEDIUM-HEAVY DUTY PATTERN ZIGZAG SEWING MACHINE



- ◎ Bottom feed.
 - ◎ Adopt 3 times large hook.
 - ◎ Can do 14 kind stitches through changing cam.
 - ◎ Low noise, low vibration, easily operation.
- LZH-527-7 With auto thread trimmer and auto foot lifter.

Model	LZH-527
Max. Sewing speed	2000spm
Needle	DP x 35 120-19
Stitches Length	5mm
Max zigzag width	10mm
Max Sewing thickness	8mm
Needle bar stroke	36mm
Thread take-up bar stroke	82mm
Presser foot lift	7-10mm
Hook	3 times large hook

LZH-527-L70

FLAT BED MEDIUM-HEAVY DUTY LONG ARM PATTERN ZIGZAG SEWING MACHINE



- ◎ Bottom feed.
 - ◎ It can do 14 kind stitches through changing cam.
 - ◎ Adopt 3 times large hook.
 - ◎ Low noise, low vibration, easily operation.
 - ◎ Pneumatic foot lifter and reverse sewing (Optional)
 - ◎ Optional: /RP rear puller.
- LZH-527-L70-7 With auto thread trimmer and auto foot lifter.

Model	LZH-527-L70	LZH-527-L70-7	LZH-527-HL70	LZH-527-HL70-7
Max. Sewing speed	1400spm	1400spm	1400spm	1400spm
Needle	DP x 35 120-19	DP x 35 120-19	DP x 35 120-19	DP x 35 120-19
Stitches Length	5mm	5mm	5mm	5mm
Max zigzag width	10mm	10mm	10mm	10mm
Max sewing thickness	8mm	8mm	8mm	8mm
Needle bar stroke	36mm	36mm	36mm	36mm
Working space	740mm x 115mm	740mm x 115mm	740mm x 165mm	740mm x 165mm
Auto thread trimmer		Yes		Yes
Pneumatic foot lifter	Optional	Yes	Optional	Yes
Pneumatic reverse sewing	Optional	Yes	Optional	Yes

LZH-528

FLAT BED MEDIUM-HEAVY DUTY ONE STEP ZIGZAG SEWING MACHINE



- ◎ Bottom feed.
 - ◎ Adopt 3 times large hook.
 - ◎ Low noise, low vibration, easily operation.
- LZH-528-7 With auto thread trimmer and auto foot lifter.

Model	LZH-528
Max. Sewing speed	2000spm
Needle	DP x 35 120-19
Stitches Length	5mm
Max zigzag width	10mm
Max sewing thickness	8mm
Needle bar stroke	36mm
Thread take-up bar stroke	82mm
Presser foot lift	7-10mm
Hook	3 times large hook

LZH-528-L70

FLAT BED MEDIUM-HEAVY DUTY ONE STEP LONG ARM ZIGZAG SEWING MACHINE



- ◎ Bottom feed.
- ◎ Adopt 3 times large hook.
- ◎ Low noise, low vibration, easily operation.
- ◎ Pneumatic foot lifter and reverse sewing (Optional).
- ◎ Optional: /RP rear puller.

LZH-528-L70-7 With auto thread trimmer and auto foot lifter.

Model	LZH-528-L70	LZH-528-L70-7	LZH-528-HL70	LZH-528-HL70-7
Max. Sewing speed	1400spm	1400spm	1400spm	1400spm
Needle	DP x 35 120-19	DP x 35 120-19	DP x 35 120-19	DP x 35 120-19
Stitches Length	5mm	5mm	5mm	5mm
Max zigzag width	10mm	10mm	10mm	10mm
Max sewing thickness	8mm	8mm	8mm	8mm
Needle bar stroke	36mm	36mm	36mm	36mm
Working space	740mm x 115mm	740mm x 115mm	740mm x 165mm	740mm x 165mm
Auto thread trimmer		Yes		Yes
Pneumatic foot lifter	Optional	Yes	Optional	Yes
Pneumatic reverse sewing	Optional	Yes	Optional	Yes

LZH-217

FLAT BED ZIGZAG SEWING MACHINE



- ◎ Adopting new triangular cam mechanism to assure the feeding smooth.
 - ◎ Max zigzag width can reach 12mm.
 - ◎ No need to change cam can sew 1 step and 3 steps changing.
 - ◎ Suitable for medium-heavy to heavy material, such as jeans, shoes, leather cap, bags, etc.
- LZH-217-3-RP, with rear puller.

Model	LZH-217	LZH-217-3S
Max. Sewing speed	2200spm	2200spm
Needle	134 Nm70-120	134 Nm 70-120
Stitches Length	5.5mm	5mm
Zigzag Width	12mm	12mm
Presser foot lift	8.5mm	8.5mmmm
Step	1	3
Working space	265mm x 128mm	265mm x128mm

LZH-2153B

FLAT BED TOP AND BOTTOM FEED ZIGZAG SEWING MACHINE

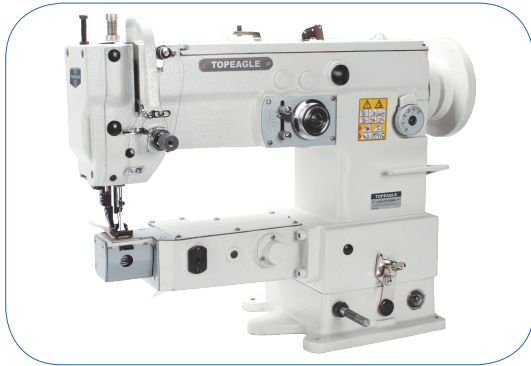


- ◎ Top and bottom feed.
 - ◎ Low noise, low vibration. Easily operation.
 - ◎ The customers can choose 2 points, 3 points or 4 points according their demands.
 - ◎ Optiona: Pneumatic foot lifter (/PF).
 - ◎ Suitable for sewing thick material, it is specially for sports and leather products, such as bags, sofa, hats, tents,driving suits, etc.
- LZH-2153B-L30 is long arm machine (Working space: 760mm x105mm).

Model	LZH-2153B	LZH-2153B-L30
Max. Sewing speed	1700spm	800spm
Needle	DP x 17 #14 - #22	DP x 17 #14 - #22
Stitches Length	5mm	5mm
Zigzag Width	10mm	10mm
Presser foot lift	9mm/16mm	9mm/16mm
Hook	large hook	large hook
Working space	270mm x 105mm	760mm x105mm

LZH-2150C-MS

SMALL CYLINDER BED MEDIUM HEAVY DUTY ZIGZAG SEWING MACHINE



- ⊙ Top and bottom feed mechanism.
- ⊙ Large hook.
- ⊙ Small cylinder (H*W) 48mm*58mm, It can sew the smaller tube articles easily.
- ⊙ Automatic oil lubricating system.
- ⊙ Optional, Pneumatic foot lifter or electric foot lifter.
- ⊙ Suitable tubular type heavy duty articles, sports and leather products, such as bags, shoes, diving suits, golf gloves.

Model	LZH-2150C-MS
Max. Sewing speed	1700spm
Needle	DP x 17 #14 - #22
Stitches Length	4.5mm
Zigzag Width	10mm
Hook	Large hook
Presser foot lift	By hand 9mm, By Knee 13mm
Feeding	Top and bottom feed
Lubricating	automatic
Small cylinder	L*W: 48*58mm, Length: 60mm
Working space	275mm x 105mm

LZH-2156

FEED-OFF-THE-ARM MEDIUM-HEAVY DUTY ZIGZAG SEWING MACHINE



- ⊙ Low noise, low vibration, easily operation.
- ⊙ Designed reverse feed lever on the left side, easy for operation.
- ⊙ The customers can choose 2 points, 3 points or 4 points according their demands.
- ⊙ Optiona:Pneumatic foot lifter (/PF).
- ⊙ Suitable for sewing thick material, various irregular-shaped or tubular products and various material of seamless sewing, especially the materials that is difficult to process, such as surface smooth, adhesive, flexible, leather and clastic materials etc.

Model	LZH-2156
Max. Sewing speed	1200spm
Needle	DP x 17 #14 - #22
Stitches Length	4.5mm
Zigzag Width	10mm
Hook	Standard hook
Cylinder Dia	45mm
Feeding	Bottom feed
Working space	275mm x 105mm

LZH-266

FLAT BED EXTRA HEAVY DUTY ZIGZAG SEWING MACHINE

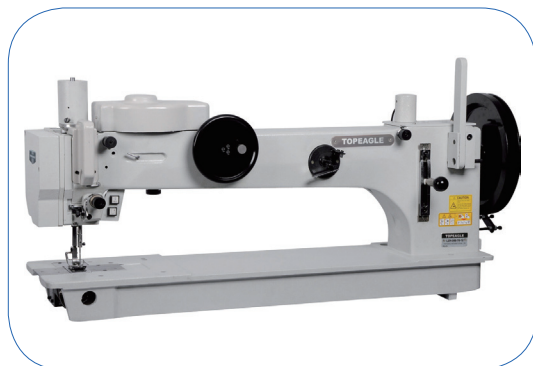


- ◎ Large shuttle hook.
- ◎ Special design for the climbing ropes.
- ◎ Can sew ropes dia meter with 16mm.
- ◎ Suit for sewing climbing ropes.

Model	LZH-266
Max. Sewing speed	800spm
Needle	DY x3 #27
Needle bar stroke	50.8mm
Thread take-up bar stroke	106.8mm
Max Stitches Length	10mm
Max Zigzag Width	14mm
Presser foot lift	20mm
Hook	KSP-204N
Lubricating	Manual
Working space	320mm x 185mm

LZH-366-76-12

SINGLE NEEDLE LONG ARM ZIG-ZAG SEWING MACHINE FOR EXTRA HEAVY DUTY MATERIALS



- ◎ Extra large shuttle hook.
- ◎ Extra thick thread.
- ◎ Max foot lifter 20mm.
- ◎ Max zigzag width can reach 12mm.
- ◎ No need to change cam can sew 1 step 2steps and 3 steps stitches.
- ◎ -RP: Rear puller (Optional).
- ◎ Suitable for extra heavy material, such as tents, canvas, camps, etc.

Model	Max. Sewing speed	Needle	Max stitch length	Zigzag width	Needle bar stroke	Thread	Presser foot lift	Working space
LZH-366-L76	1200r.p.m.	DY x 3#25	10mm	12mm	50.8mm	#2	Pneumatic 20mm	760 x175mm
LZH-366-L76	800r.p.m.	DY x 3#25	10mm	12mm	50.8mm	#2	Pneumatic 20mm	760 x175mm
LZH-366-HL76	800r.p.m.	DY x 3#25	10mm	12mm	50.8mm	#2	Pneumatic 20mm	760 x275mm
LZH-366-HL76	800r.p.m.	DY x 3#25	10mm	12mm	50.8mm	#2	Pneumatic 20mm	760 x275mm

TCF-550-2045

FLAT BED DOUBLE NEEDLE WALKING FOOT ORNAMENTAL STITCH SEWING MACHINE



- ◎ Single needle and double needle interchange.
- ◎ Extra large working space(320mm*185mm), make sewing operation easily.
- ◎ Touchable screen.
- ◎ Large barrel shuttle hook.
- ◎ Pneumatic foot lift.
- ◎ Suitable for, leather clothes, leather shoes, bags, sofa, soft furniture, car seat cushion, leisure clothes, jeans, tents, furniture, etc.

TCF-550-245: 2 needle, 200 stitch patterns.

TCF-550-2046: 1 needle, 100 stitch patterns

Model	TCF-550-2046	TCF-550-2045
Needle	1	2
Stitch Patterns	100	200
Max. sewing speed	500spm	350spm
Stitch length:	0-11mm	0-11mm
Stitch width	0-16mm	0-16mm
Needle No.	DY x 3	DY x 3
Gauge (mm)		Standard: 10 Optional:6, 8, 12,
Presser presser foot lift	15mm	15mm

TCF-550-2662E

DOUBLE NEEDLE WALKING FOOT ORNAMENTAL STITCH SEWING MACHINE



- ◎ Large shuttle hook.
- ◎ More than 298 stitch patterns.
- ◎ Suitable for ornamental stitches for thick material sofa, car seats, soft furniture, upholstery, tents, shoes, jeans, harness, etc.

TCF-550-2662C: Drop feed, stitch patterns made by needle bar rotary, suitable for light material.

TCF-550-2662D: Top and bottom feed, stitch patterns made by needle bar rotary, suitable for heavy material.

Model	TCF-550-2662C	TCF-550-2662D	TCF-550-2662E
Max. Sewing speed		350spm	
Max Stitches Length		10mm	
Stitch patterns	298 kinds	298 kinds	No limited
Needle bar stroke		50.8mm	
Needle		DY x3 #27	
Presser foot lift		10mm	
Needle Gauge		5.5mm-12mm	
Hook		KSP-204N	
Feeding mechanism	Bottom	Top and bottom	Top and bottom
Working space		320mm x 185mm	

TPB-550-H2045

POST BED DOUBLE NEEDLE COMPOUND FEED ORNAMENTAL STITCH SEWING MACHINE



- ◎ Single needle and double needle interchange.
- ◎ 200 stitch patterns.
- ◎ Extra large working space(320mm*340mm), make sewing operation easily.
- ◎ Touchable screen.
- ◎ Large barrel shuttle hook.
- ◎ Pneumatic foot lift.
- ◎ Special for thick thread.
- ◎ Suitable for sofa, soft furniture, car seat cushion, etc.

Model	TPB-550-H2045
Needle	2
Stitch Patterns	200
Max. sewing speed	300spm
Stitch length:	0-12mm
Stitch width	0-16m
Needle No.	DY x 3 27#
Needle bar stroke	56mm
Gauge (mm)	7.94-18mm
Presser presser foot lift	22mm
Post bed height	14mm

TPB-550-1780

POST BED DOUBLE NEEDLE COMPOUND FEED ORNAMENTAL STITCH SEWING MACHINE



- ◎ Compound feed mechanism.
- ◎ More than 20 stitch patterns.
- ◎ Extra large working space(335mm*280mm), make sewing operation easily.
- ◎ Touchable screen.
- ◎ Large vertical hook.
- ◎ Pneumatic foot lift, built-in LED light.
- ◎ Suitable for soft furniture, upholstery, etc.

Model	TPB-550-1780
Needle	2
Stitch Patterns	20
Max. sewing speed	150spm
Stitch length:	0-9mm
Stitch width	0-16mm
Needle No.	DP x 17 #18 - #23
Gauge	8mm
Presser presser foot lift	16mm
Post bed height	160mm

TPS-204-1202

COMPUTER PATTERN SEWING MACHINE (SPECIAL FOR ROPE)



- ◎ Touchable screen.
- ◎ Large barrel shuttle hook.
- ◎ Suitable for ropes, parachutes, sails.

Model	TPS-204-1202
Sewing range	120x20
Stitch length	10mm
Max. Sewing speed	800r.p.m.
Needle	DY x 3
Presser foot lift	22mm
Shuttle hook	KSP-204N
Power	220V/550W

TPS-204-5020

SINGLE NEEDLE COMPUTERIZED PATTERN SEWING MACHINE FOR EXTRA HEAVY DUTY MATERIALS



- ◎ Feeding by pulse motor (X-Y).
- ◎ Large barrel shuttle hook.
- ◎ Hot melt thread cutting system(optional).
- ◎ Suitable for synthetic fiber lifting belt, flat lifting belt, Dacron lifting belt, dyneema lifting belt, large-tonnage flexible lifting belt, complete set of sling, safety harness, industrial lifting belt, harness, parachute, military lifting belt, military protective clothing bar-tacking.

Model	TPS-204-3020	TPS-204-5020
Sewing area	300mm x 200mm	500mm x 200mm
Max. sewing speed: s.p.m.	800rpm (Stitch length less than 5mm), For longer stitch length, speed will be lower.	
Foot clamp driving mode (X-Y)	by pulse motor (X-Y)	
Max. Stitch length: mm	1-12mm	
Needle No.	DY x 3	
Needle bar stroke	56mm	
Work clamp lift	18mm	
Height of outer presser foot lift: mm	22mm	
Shuttle hook	KSP-204N	

TPS-273-2010

SINGLE NEEDLE COMPUTERIZED PATTERN SEWING MACHINE FOR ROPE SEWING



- ◎ Feeding by pulse motor (X-Y).
- ◎ Extra large shuttle hook.
- ◎ Hot melt thread cutting system(optional).
- ◎ The stitch patterns can be input by USB.
- ◎ Suitable for the climbing ropes.

Model	TPS-273-2010
Sewing area	200mm x 100mm
Max. sewing speed: s.p.m.	300spm
Foot clamp driving mode (X-Y)	by step motor (X-Y)
Stitch length	0.1-30mm
Needle No.	DY x 3 #27
Needle bar stroke	56mm
Thread take-up bar stroke	96mm
Middle presser foot lift	20mm
Height of outer presser plate lift	Pneumatic 25mm
Dia meter of the rope	6-25mm

TPS-367-6050

SINGLE NEEDLE COMPUTERIZED PATTERN SEWING MACHINE FOR EXTRA HEAVY DUTY MATERIALS



- ◎ Feeding by pulse motor (X-Y).
- ◎ 5 times large rotary hook.
- ◎ Hot melt thread cutting system(optional).
- ◎ Suitable for synthetic fiber lifting belt, flat lifting belt, Dacron lifting belt, dyneema lifting belt, large-tonnage flexible lifting belt, complete set of sling, safety harness, industrial lifting belt, harness, parachute, military lifting belt, military protective clothing bar-tacking.

Model	TPS-367-6050
Sewing area	600mm x 500mm
Max. sewing speed: s.p.m.	200-1200
Foot clamp driving mode (X-Y)	by step motor (X-Y)
Max. Stitch length	1-12.7mm
Needle No.	DDx 1 230
Needle bar stroke	56mm
Middle presser foot lift	20mm
Height of outer presser plate lift	Pneumatic 40mm

TPS-221-6030GB

SINGLE NEEDLE COMPUTERIZED PATTERN SEWING MACHINE



- ◎ Servo motor drive in X, Y direction.
- ◎ Beautiful stitch lines, lower vibration and lower noise.
- ◎ Thread broken detector, the machine can stop automatically when thread broken.
- ◎ Suit for big size materials like air bag and bags or for the big area sewing of combined small parts.

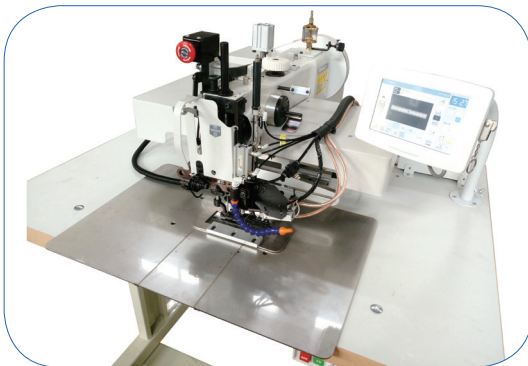
TPS-221-6030GB (600mm x 300mm).

TPS-221-6040GB (600mm x 400mm).

Model	TPS-221-6030GB	TPS-221-6040GB
Sewing area	600mm x 300mm	600mm x 400mm
Max. sewing speed: s.p.m.	2700spm	
Foot clamp driving mode (X-Y)	by servo motor (X-Y)	
Max. Stitch length	0.05-12.7mm	
Presser foot lift	22mm	
Max sewing stitches stored	20000stitches/pattern	
Automatic thread cutter	Yes	
Automatic thread wiper	Yes	
Hook	2 times large rotary hook	

TPS-733-3020

SINGLE NEEDLE EXTRA THICK THREAD COMPUTERIZED PATTERN SEWING MACHINE



- ◎ Feeding by pulse motor (X-Y).
- ◎ Extra large shuttle hook.
- ◎ Hot melt thread cutting system(optional).
- ◎ Suitable for extra heavy duty materials, such as lifting belt, military protective clothing bar-tacking.

Model	TPS-733-3020
Sewing area	300mm x 200mm
Max. sewing speed: s.p.m.	500spm
Foot clamp driving mode (X-Y)	by step motor (X-Y)
Needle No.	SM1000 #28
Needle bar stroke	66mm
Thread take-up bar stroke	96mm
Middle presser foot lift	20mm
Height of outer presser plate lift	Pneumatic 30mm
Hook	5 times large rotary hook

I TSH-2081

CYLINDER BED DOUBLE NEEDLE ORNAMENTAL STITCH SEWING MACHINE FOR SHOE UPPER



- ◎ This cylinder bed two needle ornamental stitch sewing machine is special for the tubular closed and opening moccasins shoe upper.
- ◎ It can be do 12 kinds of stitches though changing cam, 7 stitches for single needle and 5 stitches for double needle.
- ◎ Automatic presser foot lifter.
- ◎ Suitable for moccasins sewing for shoe upper for leather shoes, leisure shoes, and also suitable ornamental stitch of leather bags.

Model	TSH-2081
Max sewing speed	250rpm
Stitch length	0-10mm
Needle gauge	6mm, 8mm
Sewing needle	DD x 1 #23, #24, #25
Patterns	12 kinds
Sewing thickness	Max 4mm
Motor	220V/750W/1PHASE / 50-60HZ
G.W./N.W.	210kgs /140kgs
Packing size	107*68*124cm (L*W*H)

I TSH-2188

FLOATING ARM DOUBLE NEEDLE ORNAMENTAL STITCH SIDE SEAM SEWING MACHINE

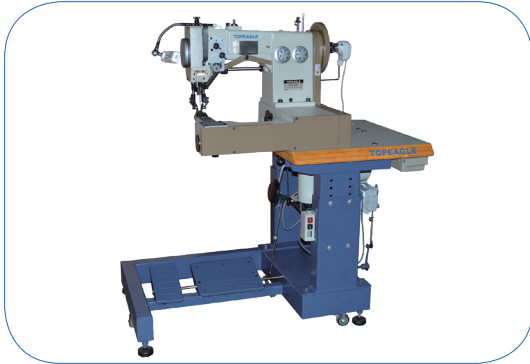


- ◎ This machine adopts floating arm horn for ornamental stitches of the shoe upper and shoe sole.
- ◎ It can be do 12 kinds of stitches though changing cam, 7 stitches for single needle and 5 stitches for double needle.
- ◎ The machine is equipped with Hohsing servo motor and special stand.
- ◎ Apply to ornamental stitches for side seaming of all kinds of shoes.

Model	TSH-2188
Max sewing speed	400 spm
Needle	CP x 5 #25-#27
Stitch length	4-10 mm
Sewing thickness	1.5-6 mm
Needle gauge	6 mm
Floating arm length	310 mm
Presser foot lift	Electric
Motor	220V/750W 1-Phase / 50-60Hz
G.W./ N.W.	270 kgs/ 195kgs
Packing size	131 x 78 x 154 mm (L*W*H)

TSH-2781

DOUBLE NEEDLE FEED-OFF-THE-ARM ORNAMENTAL STITCH SEWING MACHINE FOR SHOE UPPER

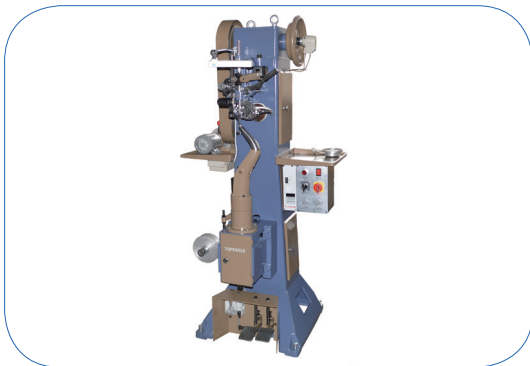


- ◎ Single needle and double needle interchange.
- ◎ Adopting bar tacking system at start sewing and end sewing to assure the firmly stitches.
- ◎ Suitable for moccasins sewing for shoe upper.

Model	TSH-2781
Max sewing speed	400rpm
Stitch length	6-10mm
Needle gauge	6mm
Sewing needle	DD x 1
Patterns	12 kinds
Sewing thickness	Max 4mm
Motor	220V/750W/1PHASE / 50-60HZ
G.W/N.W.	240kgs /180kgs
Packing size	131*78*144cm (L*W*H)

TSH-2998

SINGLE NEEDLE LOCKSTTICH HORN SEWING MACHINE



- ◎ The machine is equipped with C/D/J three types horns, apply to leather shoes, cloth shoes, boots, children's shoes bottom sole and upper penetrating sewing respectively.
- ◎ Especially suitable for rosin cobbler's twine sewing of military footwear.
- ◎ Apply to leather shoes, cloth shoes, boots, children's shoes bottom sole and upper penetrating sewing respectively.

Model	TSH-2998
Sewing speed	Stepless speed regulating
Stitch	Double lock
Stitch length	3-18mm
Sewing thickness	6-20mm
Motor	220V/750W 1-phase/50-60Hz
Net weight	414Kg
Gross weight	496Kg
packing size	98x98x190 (L*W*H) cm

TK-300UX5

SINGLE NEEDLE COMPOUND FEED CHAINSTITCH TAPE EDGE SEWING MACHINE



- ◎ Compound feed mechanism, drop feed, needle feed and walking foot.
- ◎ With semi-automatic lubrication.
- ◎ Max. sewing speed can reach 3000spm.
- ◎ Easy accessibility for threading loopers.
- ◎ Adjustable stitch length regulator.
- ◎ Especially designed for closing mattresses.

Stitch length	8mm
Max.sewing speed	3000spm
Max stitch length	8mm
Presser foot lift	13mm
Needle	DV x 56 #23
Needle bar stroke	36.5mm
Feeding	Compound feed
Lubricating	Manual
Working space	210 x 180mm
Sewing thread	20/3

TK-80700CD4H

DOUBLE NEEDLE OVEREDGING SEWING MACHINE



- ◎ It is a extra heavy-weight material double-needle four-thread chain sewing machine.
- ◎ Adopt top and bottom feeding mode can complete the sewing of climbing and corner easily.
- ◎ The unique structure design can complete the overlock stitch and chain stitch at the same time.
- ◎ Suitable jumbo bags and ton bag production

Model	TK-80700CD4H
Seaming specifications	(401.401)SSa-2
Distance between machine	7.2mm(18ga)
Max. sewing thickness	18mm
Standard needle	9848G300/120
Stitch length	6-12mm
Standard set	10mm
First round diameter	150mm
Maximum sewing speed	1400stitches/min

TK-81300A1H

DOUBLE NEEDLE FOUR THREAD TOP AND BOTTOM FEED OVERLOCK SEWING MACHINE



- ◎ It is an extra heavy-weight material overlock sewing machine specially designed for the production of jumbo bags.
- ◎ Adopt top and bottom feeding mode can complete the sewing of climbing and corner easily.
- ◎ The unique structure design can complete the overlock stitch and chain stitch at the same time.
- ◎ Suitable for the jumbo bag.

Model	TK-81300A1H
Maximum stitching width	20mm
Maximum sewing speed	1400r.p.m
Maximum sewing thickness	22mm
Stitch length	6-12mm
Feeding system	Top and bottom feed
Needle	UY9853G 430
Net weight of machine	52kg

TK-81500CZ

SINGLE NEEDLE THREE THREAD OVEREDGING SEWING MACHINE FOR ROPE AND NET



- ◎ Adopting driving wheel traction function.
- ◎ The feed roller keeps pace with the sewing movement, to ensure the consistency of the stitch and the thread and the reliability of the rope connection.
- ◎ Special parts for the import of rope and net, which is convenient for the operator to connect the rope and the net to avoid skipped stitch.
- ◎ Suitable for the sewing the ropes with net.

Model	TK-81500CZ
Needle	1
Thread	3
Stitch length	4-12mm
Max. sewing speed	1500s.p.m
Needle	9853GA300/120 9844GAN300/120
Feeding system	driving wheel
Sewing capacity	4-20mm

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